



ATLAS-CRAFTSMAN 10-F Metal Lathe Threading Operations Manual

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This is a reproduction, not a photocopy, of an original Atlas and Craftsman Threading Supplement for 10" Lathes from the Manual of Lathe Operations book. It covers all aspects of threading including different types of threading, and information on the drive trains and feed rates for cutting. Plus, this covers tool sharpening and it explains gear formulas. It also goes into detail on how to sharpen threading tools and how to set up the lathe for threading. There is even information and an explanation of the threading dial. This is a MUST HAVE if you plan on doing any thread cutting.

I have digitally cleaned and enlarged the pages of this manual to make it easier to read and to understand the diagrams!

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